

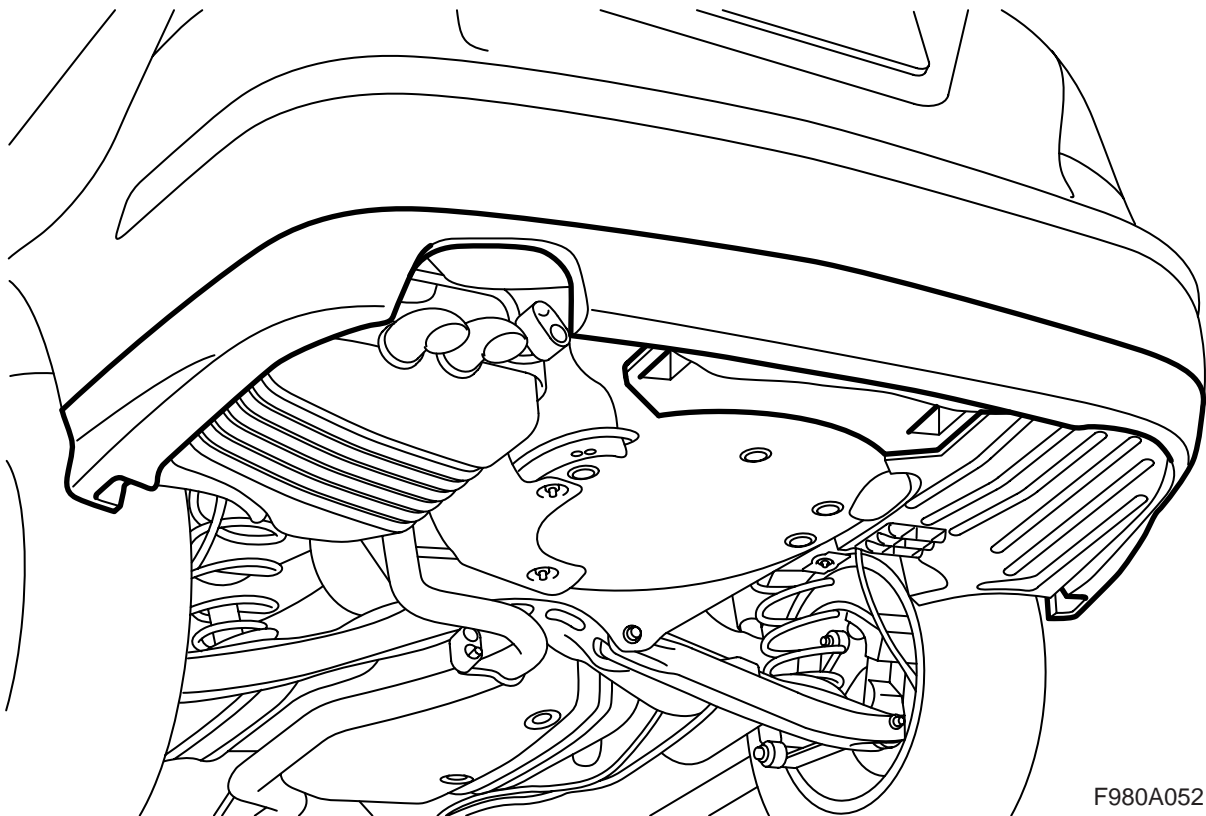


**MONTERINGSANVISNING · INSTALLATION INSTRUCTIONS
MONTAGEANLEITUNG · INSTRUCTIONS DE MONTAGE**

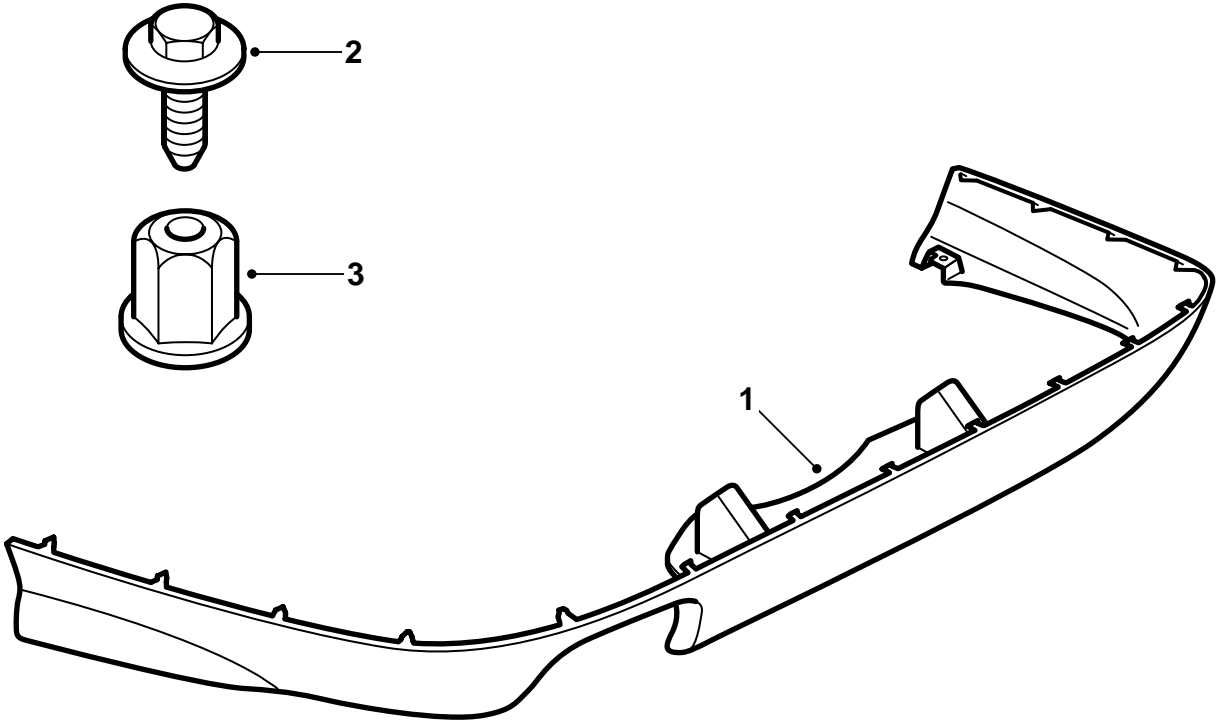
Saab 9-3 M03-

Rear bumper skirt

Accessories Part No.	Group	Date	Instruction Part No.	Replaces
12 787 574 12 805 379	9:84-17	Sep 03	12 798 024	12 798 024 Oct 02

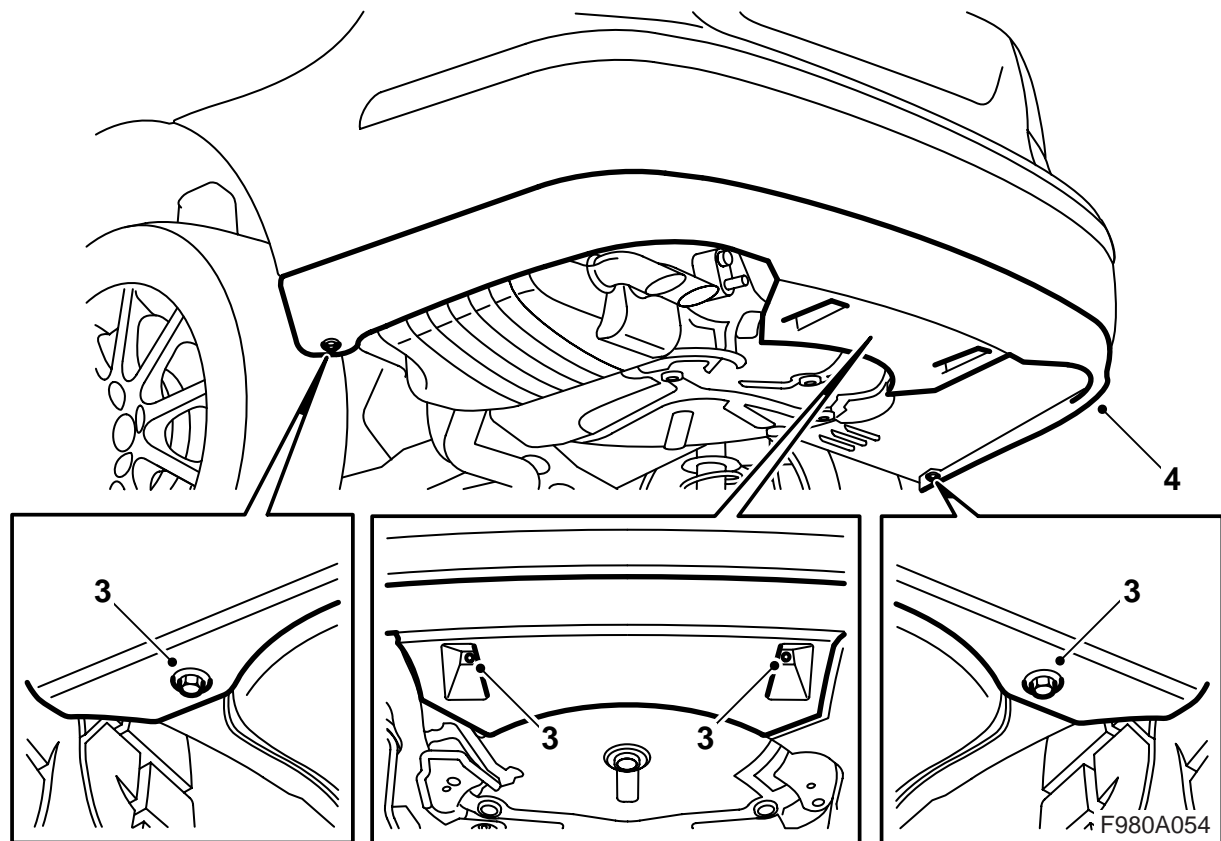


F980A052



F980A053

- 1 Bumper skirt
- 2 Bolt (x2)
- 3 Plastic nut (x2)



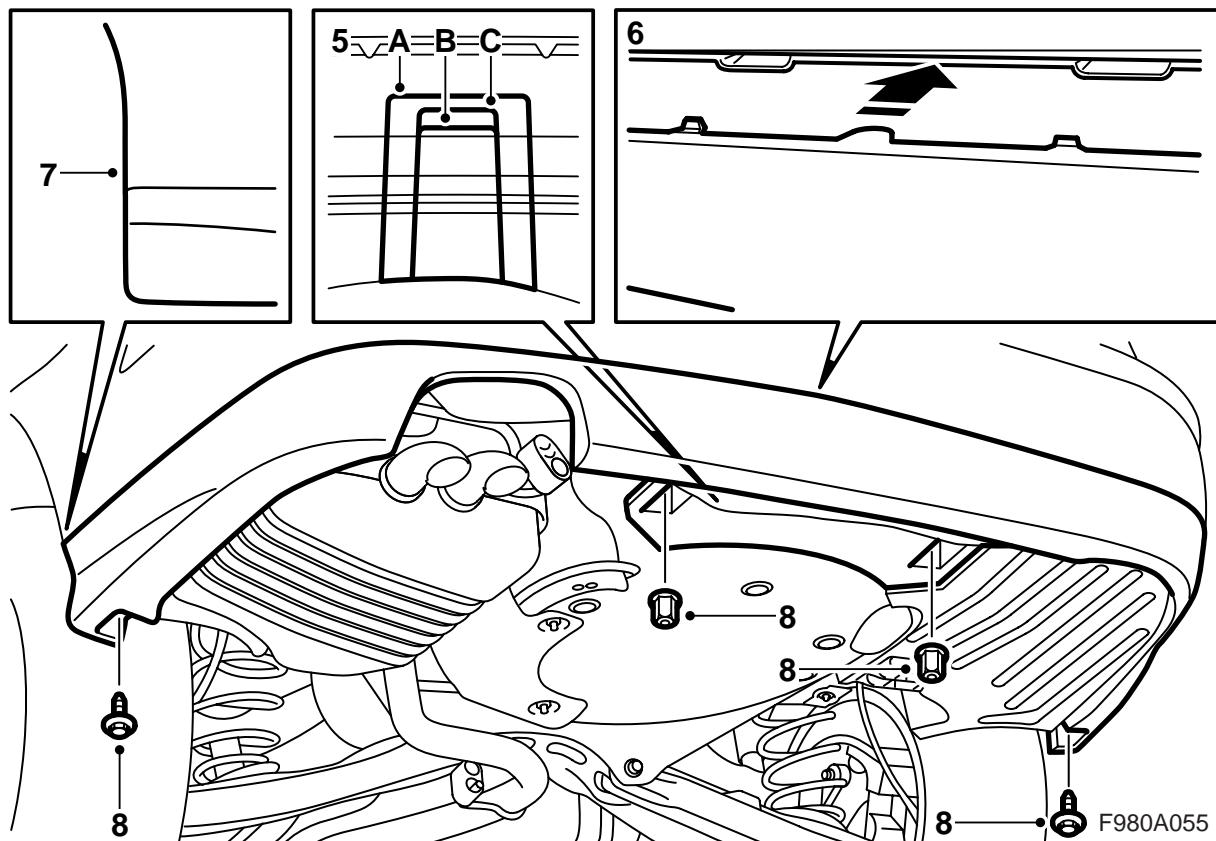
The bumper skirt has been treated with grey primer and is ready for painting.

- 1 Paint the bumper skirt the same colour as the body; see "Directions for painting preprimed PP/EPDM plastic" in these installation instructions.

Important

Do not paint the masked surface. After painting, first remove the rubber moulding and then the masking.

- 2 Raise the car.
- 3 Remove the screws and nuts from the bottom portion of the bumper.
- 4 Pull off the bottom portion of the bumper.



- 5 **Cars equipped with towbar:** Carve out within the bumper shell for the towbar by using a universal knife with a hook formed blade (a compass saw can also be used).

- 10 Give the installation instructions to the customer and make him or her aware of the following:

⚠ WARNING

Exercise caution when using a saw or knife as this may cause injury.

The carving out must be done within the strengthening ribs.

A Towbar, removable (part number 12 786 788 or 12 798 347)

B Towbar, removable (part number 12 786 789 or 12 798 348)

C Towbar, fixed (part number 12 786 787)

- 6 Insert the guide tab of the bumper skirt into the bumper and press its catches into place starting in the centre and then continuing out to the sides.
- 7 Check the fit of the front edge of the bumper skirt compared to the edge of the wheel housing.
- 8 Fit the screws and nuts.
- 9 Lower the car.

Important

Avoid towing anything as this could damage the bumper skirt.

Directions for painting preprimed PP/EPDM plastic

- Place the bumper skirt in such a way as it will not be distorted while painting.
- The temperature must not exceed +40 °C (104 °F).
- The bumper skirt is primed on delivery.
- Use clean gloves when handling the bumper skirt.

Drying times

70 minutes at 40 °C (104 °F).

Preparations

- Smooth off the primed surface thoroughly. Use abrasive paper 3M 1200 or 800.